SINCE FILE TOTAL COST IN U.S. DOLLARS ENTRY SESSION 22.56 144.85 FULL ESTIMATED COST DISCOUNT AMOUNTS (FOR QUALIFYING ACCOUNTS) SINCE FILE TOTAL ENTRY SESSION -1.24-1.24CA SUBSCRIBER PRICE

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STRUCTURE FILE UPDATES: 14 AUG 2002 HIGHEST RN 443957-06-0 DICTIONARY FILE UPDATES: 14 AUG 2002 HIGHEST RN 443957-06-0

TSCA INFORMATION NOW CURRENT THROUGH MAY 20, 2002

Please note that search-term pricing does apply when conducting SmartSELECT searches.

Crossover limits have been increased. See HELP CROSSOVER for details.

Calculated physical property data is now available. See HELP PROPERTIES for more information. See STNote 27, Searching Properties in the CAS Registry File, for complete details: http://www.cas.org/ONLINE/STN/STNOTES/stnotes27.pdf

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=> d 110

L10 ANSWER 1 OF 1 REGISTRY COPYRIGHT 2002 ACS

RN 411207-31-3 REGISTRY

CN 3-Oxa-9-azoniatricyclo[3.3.1.02,4]nonane, 7-[(hydroxydi-2-thienylacetyl)oxy]-9,9-dimethyl-, bromide, monohydrate, (1.alpha.,2.beta.,4.beta.,5.alpha.,7.beta.)- (9CI) (CA INDEX NAME) OTHER NAMES:

CN Tiotropium bromide monohydrate

FS STEREOSEARCH

MF C19 H22 N O4 S2 . Br . H2 O

SR CA

LC STN Files: CA, CAPLUS

CRN (186691-13-4)

Relative stereochemistry.

● H₂O

- 6 REFERENCES IN FILE CA (1967 TO DATE)
 6 REFERENCES IN FILE CAPLUS (1967 TO DATE)

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YOU HAVE REQUESTED DATA FROM 2 ANSWERS - CONTINUE? Y/(N):Y
     ANSWER 1 OF 2 CAPLUS COPYRIGHT 2003 ACS on STN
ACCESSION NUMBER:
                          2002:484684 CAPLUS
DOCUMENT NUMBER:
                          137:47348
TITLE:
                          Procedure for the production of the anticholinergic
                          tiotropium bromide from tropenol
INVENTOR(S):
                          Banholzer, Rolf; Graulich, Manfred; Luettke,
                          Sven; Mathes, Andreas; Meissner, Helmut; Specht,
                          Peter; Broeder, Wolfgang
PATENT ASSIGNEE(S):
                          Boehringer Ingelheim Pharma K.-G., Germany
SOURCE:
                          Ger. Offen., 12 pp.
                          CODEN: GWXXBX
DOCUMENT TYPE:
                          Patent
LANGUAGE:
                          German
FAMILY ACC. NUM. COUNT:
PATENT INFORMATION:
     PATENT NO.
                      KIND DATE
                                            APPLICATION NO. DATE
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                                            DE 2000-10064816 20001222
    DE 10064816
                       A1
                             20020627
     WO 2002051840
                       A1 20020704
                                            WO 2001-EP14566 20011212
         W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN,
             CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH,
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PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TN, TR, TT, TZ,

UA, UG, US, UZ, VN, YU, ZA, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM RW: GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW, AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG US 2001-25425 20011219

US 2002133010 20020919 A1 US 6486321 **B2** 20021126

US 6506900 **B1** 20030114

PRIORITY APPLN. INFO.:

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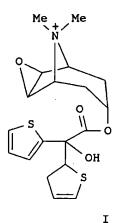
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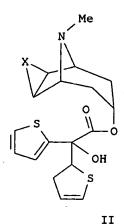
A1 20011219 US 2001-25425

OTHER SOURCE(S):

CASREACT 137:47348; MARPAT 137:47348

GI





The invention concerns a new procedure for the prodn. of (1.alpha., 2.beta., 4.beta., 5.alpha., 7.beta.) -7-[(hydroxydi-2thienylacetyl)oxy]-9,9-dimethyl-3-oxa-9-azoniatricyclo[3.3.1.02,4]nonane bromide (I.cntdot.Br-)is characterized by the oxidn. of tropenol ester II (X = bond) to scopine ester II (X = O) and then quaternization with MeBr to I.Br-.

ANSWER 2 OF 2 CAPLUS COPYRIGHT 2003 ACS on STN

ACCESSION NUMBER:

2002:293650 CAPLUS

DOCUMENT NUMBER:

136:314978

TITLE:

Crystalline tiotropium bromide monohydrate,

method for producing the usage as inhalant powder

Banholzer, Rolf; Sieger, Peter; Kulinna,

Christian; Trunk, Michael; Graulich, Manfred Ludwig August; Specht, Peter; Meissner, Helmut; Mathes,

Andreas

PATENT ASSIGNEE(S):

Boehringer Ingelheim Pharma K.-G., Germany

SOURCE:

INVENTOR(S):

PCT Int. Appl., 22 pp.

DOCUMENT TYPE:

CODEN: PIXXD2 Patent

LANGUAGE:

German

FAMILY ACC. NUM. COUNT:

PATENT INFORMATION:

PATENT NO. APPLICATION NO. DATE KIND DATE WO 2002030928 A1 20020418 WO 2001-EP11225 20010928

W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH,

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                        A1
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     EP 1326862
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PRIORITY APPLN. INFO.:
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                                                               20001012
                                          US 2000-249349P
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                                                               20001116
                                          WO 2001-EP11225
                                                            W
                                                               20010928
AB
     The invention relates to a cryst. monohydrate of
     (1.alpha., 2.beta., 4.beta., 5.alpha., 7.beta.) -7-[(hydroxydi-2-
     thienylacetyl)oxy]-9,9-dimethyl-3-oxa-9-azo niatricyclo[3.3.1.02,4]nonane
     bromide, (tiotropium bromide monohydrate), to a method for its
     prodn., and to its use as inhaling powder with anticholinergic effect.
     The process involves dissolving tiotropium bromide in water at a
     temp. > 50.degree.C; clarifying with active carbon; filtration; cooling
     and crystn. IR data and parameters of the monocline crystal are
     presented. Tiotropium bromide monohydrate is produced for the
     incorporation in inhaling powders to treat asthma and COPD.
REFERENCE COUNT:
                                THERE ARE 3 CITED REFERENCES AVAILABLE FOR THIS
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RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT